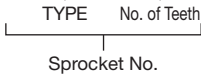


NK60B

Order Product Code

NK60B 20



Ground Specification



Welded Specification

(Black stain also mixed in)



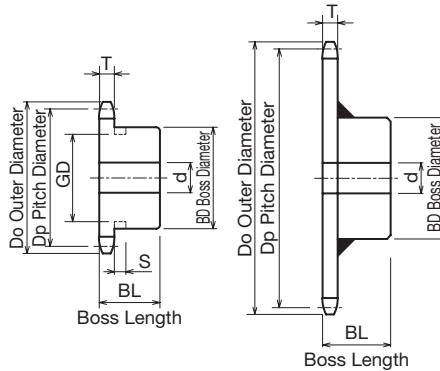
Machine Key

- Chain **No.60**
- Chain Pitch **(P) 19.05 mm**
- Roller Link Inner Width **(W) 12.70 mm**
- Roller Outside Diameter **(Dr) 11.91 mm**
- Tooth Width **(T) 11.7 mm**

Use together with the KANA machine key. Refer to P.334 to P.335

TYPE	No. of Teeth	Do	Dp	Shaft Hole Diameter d			BD	BL	Shape	Tooth Section	Weight kg
				Prepared Hole	Minimum	Maximum					
NK60B	8	58	49.780	12	13	20	★34	32	Ground Specification	Carbon Structural Steel High-frequency Hardened Teeth	0.30
	9	64	55.698	12	13	25	★43	32			0.40
	10	70	61.647	14	15	30	★49	32			0.49
	11	76	67.617	14	15	32	★51	32			0.60
	12	83	73.604	14	15	32	51	32			0.69
	13	89	79.602	14	15	35	57	32			0.81
	14	95	85.610	16	17	40	62	32			0.96
	15	101	91.625	16	17	45	68	32			1.10
	16	107	97.647	16	17	48	73	32			1.30
	17	113	103.674	16	17	48	73	32			1.40
	18	119	109.705	16	17	55	83	40			2.00
	19	126	115.739	16	17	55	83	40			2.10
	20	132	121.776	16	17	55	83	40			2.20
	21	138	127.816	16	17	55	83	40			2.30
	22	144	133.858	16	17	55	83	40			2.50
	23	150	139.902	16	17	55	83	40			2.50
	24	156	145.948	18	19	55	83	40			2.60
	25	162	151.995	18	19	55	83	40			2.70
	26	168	158.043	18	19	55	83	40			2.90
	27	174	164.093	18	19	55	83	40			3.00
	28	180	170.143	18	19	55	83	40			3.10
	29	187	176.195	18	19	55	83	40			3.30
	30	193	182.247	18	19	55	83	40			3.40
	31	199	188.300	20	21	55	83	40			3.64
	32	205	194.354	20	21	55	83	40			3.80
	33	211	200.408	20	21	55	83	40			4.00
	34	217	206.463	20	21	55	83	40			4.15
	35	223	212.518	20	21	55	83	40			4.33
	36	229	218.574	20	21	55	83	40			4.52
	37	235	224.631	20	21	55	83	40			4.70
	38	241	230.687	20	21	55	83	40			4.90
	39	247	236.744	20	21	55	83	40			5.10
	40	253	242.802	20	21	55	83	40			5.30

Standard Sprocket B-type



Ground Specification

Welded Specification

TYPE	No. of Teeth	Do	Dp	Shaft Hole Diameter d			BD	BL	Shape	Tooth Section	Weight kg
				Prepared Hole	Minimum	Maximum					
NK60B	41	260	248.859	20	21	63	93	45	Ground Specification	Carbon Structural Steel High-frequency Hardened Teeth	6.00
	42	266	254.917	20	21	63	93	45			6.40
	43	272	260.976	20	21	63	93	45			6.60
	44	278	267.034	20	21	63	93	45			6.88
	45	284	273.093	20	21	63	93	45			7.10
	46	290	279.152	20	21	63	93	45			7.28
	47	296	285.211	20	21	63	93	45			7.53
	48	302	291.270	20	21	63	93	45			7.85
	49	308	297.330	20	21	63	93	45			8.04
	50	314	303.390	20	21	63	93	45			8.40
	51	320	309.450	20	21	63	93	45	8.57		
	52	326	315.510	20	21	63	93	45	8.84		
	54	338	327.630	20	21	63	93	45	9.50		
	55	345	333.691	20	21	63	93	45	Welded Specification	Common Steel	9.69
	56	351	339.751	20	21	63	93	45			9.99
	58	363	351.873	20	21	63	93	45			10.59
	60	375	363.994	20	21	63	93	45			11.30
	64	399	388.239	26	27	63	93	45			12.50
	65	405	394.301	26	27	75	107	45			13.50
	70	436	424.609	26	27	75	107	45			15.30
75	466	454.918	26	27	75	107	45	17.20			
80	496	485.229	26	27	80	117	50	20.00			
85	527	515.541	26	27	80	117	50	22.30			
90	557	545.853	26	27	80	117	50	24.60			

! Sprockets with a ★ symbol for BD have a channel in the boss exterior.

No. of Teeth	S	GD
8		26
9	8.0	32
10		37
11	8.0	45

