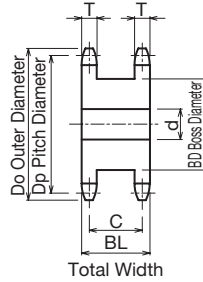
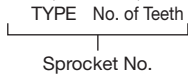


# 80SD

## SD Single-Double Sprocket

### Order Product Code

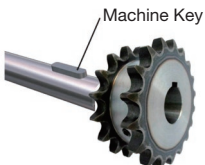
**80SD 15**



- Chain ..... **No.80**
- Chain Pitch ..... **(P) 25.4 mm**
- Roller Link Inner Width ... **(W) 15.88 mm**
- Roller Outside Diameter ... **(Dr) 15.88 mm**
- Tooth Width ..... **(T) 14.6 mm (C) 45.4mm**

- m** Carbon Structural Steel
- h** High-frequency Hardened Teeth

TYPE	No. of Teeth	Do	Dp	Shaft Hole Diameter d			BD	BL	Weight kg
				Prepared Hole	Minimum	Maximum			
80SD	10	93	82.196	20	21	32	52	60	1.60
	11	102	90.156	20	21	40	60	60	2.04
	12	110	98.138	20	21	46	67	60	2.52
	13	118	106.136	20	21	51	77	60	3.04
	14	127	114.147	20	21	57	85	60	3.60
	15	135	122.167	20	21	63	93	60	4.16
	16	143	130.196	20	21	70	102	60	4.89
	17	151	138.232	20	21	75	110	60	5.61
	18	159	146.273	23	24	80	118	60	6.36
	19	167	154.319	23	24	80	126	60	7.13
	20	176	162.368	23	24	95	134	60	8.03
	21	184	170.421	23	24	95	142	60	8.88
	22	192	178.478	23	24	106	151	60	9.93
	23	200	186.536	23	24	110	159	60	10.94
	24	208	194.597	23	24	115	167	60	11.98
	25	216	202.660	23	24	124	175	60	13.08
	26	224	210.724	23	24	130	183	60	14.24
	27	233	218.790	23	24	135	191	60	15.50
	28	241	226.858	23	24	140	199	60	16.75
	29	249	234.926	23	24	148	207	60	18.04
	30	257	242.996	23	24	155	216	60	19.38



Use together with the KANA machine key. Refer to P.334 to P.335